Multilin 869

Comprehensive Motor Protection and Management for Medium and Large Motors

The Multilin™ 869 relay is a member of the Multilin 8 Series protective relay platform and has been designed for the protection, control and management of medium and large induction and synchronous motors.

The Multilin 869 provides advanced functionality for various types of applications such as high-speed protection, extensively customizable programmable logic, advanced motor monitoring and diagnostics, and flexible configuration capabilities.

Advanced communications of the 8 Series platform allows easy integration into process and electrical control systems for smoother asset monitoring and control.

Key Benefits

• Comprehensive motor protection for medium and large induction motors
• User configurable Single Line Drawing on color display for local control, system status, and metering
• Advanced motor diagnostics with comprehensive fault and disturbance recording
• Integrated arc flash detection using light sensors supervised by over current to reduce incident energy and equipment damage
• Advanced cyber security features including cyber security such as AAA, Radius, RBAC, and Syslog helps enable NERC® CIP requirements
• Draw-out design simplifies testing and increases process uptime
• Supporting the latest in communication protocols and networking technology, enabling seamless system integration and interoperability
• Optional Wi-Fi connectivity minimizes system configuration and facilitates safe relay programming and diagnostic retrieval

Applications

• Wide range of motor applications for oil & gas, mining & metals, cement, and wastewater
• Comprehensive protection and management of medium to large motors; two-speed, VFD-driven, cyclic loading and synchronous motors
• Specific and advanced features for high inertia loads and reduced-voltage starting motors
• Stator protection of medium to large synchronous motors where field functions are provided by excitation panels
• Advanced predictive motor diagnostics and motor health visualization

Innovative Technology & Design

• Advanced motor protection, control and diagnostics capability
• Proactive motor health diagnostics with Electrical Signal Analysis for electrical, mechanical and thermal monitoring
• Patented environmental monitoring and diagnostics
• Advanced, flexible and embedded communications: IEC® 61850 Ed2, IEC 62439/PRP, Modbus® RTU & TCP/IP, DNP3.0, IEC 60870-5-104
• Single setup and configuration across the 8 Series platform
• Elimination of electrolytic capacitors
• Field swappable power supply
• Enhanced relay draw-out construction

Exceptional Quality & Reliability

• IPC A-610-E Class 3 manufacturing standards
• Highest reliability standards for electronics testing
• 100% Environmental Stress Screening and full functional testing
• Rated for IP54 (front) applications
• Harsh Environment Coating

Uncompromising Service & Support

• Covered under GE’s 10 year warranty plan
• Designed, tested and assembled by GE
Multilin 869 Overview

Motors are the workhorses of any industrial plant. Industrial facilities depend on reliable and secure motor operation to keep their processes running. Regardless of the type of motor, the load it runs or the process requirements, a fully integrated protection and control scheme is critical to maintaining uninterrupted service to the entire facility.

The Multilin 869 Motor Protection System is a protection device designed for the management, protection and control of medium to large horsepower motors. The 869 provides comprehensive protection and control of various types of motors with different loads they run.

With a fast protection pass, running every 1/8th of a cycle, the 869 relay provides faster current, voltage, power and frequency protection elements - helping to reduce stress on connected assets. The 869 supports the latest communication protocols, including IEC 62439/PRP and IEC 61850 Ed2, facilitating easy integration into new or existing SCADA/DCS networks.

Switchgear Control and Configurable SLD

The Multilin 869 provides a configurable dynamic SLD up to six (6) pages for comprehensive switchgear control. Up to 15 digital and metering status elements can be configured per SLD page. These can be configured to show breakers, switches, metering, and status items.

Individual SLD pages can be selected for the default home screen pages. Automatic cycling through these pages can also be achieved through default screen settings.

The provision of such powerful control and display capability within the relay ("One Box concept) eliminates the need for external controls, switches and annunciation on the panel reducing equipment and engineering cost.

Annunciator panel and virtual PBs

The Multilin 869 offers a configurable annunciator panel that can be constructed to show up to 36 alarms in either self-reset mode or latched mode per ISA 18.1 standard similar to a physical annunciator panel; eliminating the need for physical one. The alarms can be displayed on the front panel in a configurable grid layout of 2x2 or 3x3.

The Multilin 869 extends the local control functionalities with 20 virtual pushbuttons that can be assigned for various functions. Each programmable pushbutton has its own programmable LED which can be used to acknowledge the action taken by the tab pushbutton.

Protection & Control

As part of the 8 Series family, the Multilin 869 provides superior protection and control. The 869 offers comprehensive protection and control solutions for medium and large motors for various applications. It contains a full range of selectively enabled, self contained protection and control elements.

Motor Thermal Model

Many motor failures are directly or indirectly related to, or caused by, extensive heating of the different motor parts involved in electromechanical operation. Proven through several generations of GE’s Multilin motor relays, an enhanced thermal model is used in the 869 relay with seven major features:
RTD Biasing

The Thermal Model is also biased by the RTD’s temperature feedback. This feature allows the relay to protect the motor against unusual high ambient temperatures or abnormal heating due to overvoltage or damaged bearings. The RTD biasing feature can correct for this temperature rising by forcing the TCU register up to the value appropriate to the temperature of the hottest stator RTD.

![RTD Biasing Graph](image)

High-Inertia Load Applications

The voltage dependent overload curve feature in Thermal Model is tailored to protect motors which are used in high inertia load applications. Voltage is continually monitored when the motor is started and during acceleration. The thermal limit curve is then adjusted accordingly. This enables the Multilin 869 to distinguish between a locked rotor condition, an accelerating condition and a running condition.

VFD-Driven Motor Applications

The Multilin 869 provides protection for motors fed through VFDs (Variable Frequency Drives). A wide range of the frequency tracking (3-72Hz) allows the 869 to track the motor frequency and adjust its sampling rate to accurately measure phasors. An advanced algorithm allows switchable current and voltage tracking in case VFD is bypassed.

Thermal protection also considers the extra heating generated by the higher harmonics due to VFD to achieve the accurate response to the actual motor heating. RMS currents fed to the various motor protection elements are further processed through the averaging filter to eliminate oscillations in current signals to ensure the security.

Additionally, users may indicate a starting VFD frequency that helps the device to track the motor frequency faster and therefore accurately measures the phasor quantities, which, otherwise, could cause delayed or false protection operation of the protection.

Cyclic Load Motor Applications

Input currents of a motor driving cyclic load can vary between very low to above the maximum allowable current during a load cycle. Variation in current magnitude results in motor heating and cooling depending on the heat and cooling time constants. Thermal overload protection response is made adaptive to the cyclic load based on the cooling time constants. In addition, to provide more accurate overload thermal model response to cyclic load, the input currents to the thermal model are averaged over the settable duty cycle interval. With a reciprocating load application, the number of cycles to average can be determined from current waveform capture using the Oscillography/Datalogger features in the GE motor protection relays.

Synchronous Motor Applications

869 provides functions essential to protect the synchronous motor during asynchronous operation while startup, during normal and overload operations and under fault conditions. In addition to stator protection and control, it provides protection and monitoring of exciting rotor during pull-out or loss of synchronism condition with elements like Out-of-Step, Loss-of-Field, Reactive Power, and Power Factor. With its well established and matured Thermal Model, it prevents overheating of both stator and rotor windings during both synchronous and asynchronous operation.

During asynchronous operation or startup, the thermal model with VD (voltage dependent) function provides protection against excessive heating in the damper winding due to stalled or locked rotor conditions.

Loss-of-Excitation Protection

Complete or partial loss of excitation to the synchronous rotor can occur due to various abnormal conditions, such as field circuit open or short, loss of supply to the excitation system, or unintentional trip of a field breaker and so on. Due to loss of excitation, the synchronous machine may act as an induction machine, which may cause the machine to over-speed (above synchronous speed) and draw reactive power (Var) from the system. Therefore, Loss of Excitation (LOE) protection is applied to protect synchronous machines from over-speeding, as well as to recover systems from voltage collapse.

Reactive Power

In a synchronous motor application, the reactive power element can be used to detect excitation system malfunction, e.g. under excitation, loss of excitation, etc. Once the 3-phase total reactive power exceeds the positive or negative level, for the specified delay, a trip or alarm occurs indicating a positive or negative kvar condition.
Power Factor
When 869 is applied to a synchronous machine; it is desirable not to trip or alarm on power factor until the field has been applied. Therefore, this feature can be blocked until the machine comes up to speed and the field is applied. From that point forward, the power factor trip and alarm elements will be active. Once the power factor is less than either the Lead or Lag level, for the specified delay, a trip or alarm will occur indicating a Lead or Lag condition. The power factor alarm can be used to detect loss of excitation and out of step.

Reduced Voltage Starting
Many induction and synchronous motor starting applications involve either reduced voltage (starting reactor or autotransformer) or part-winding starting methods. The 869 can control the transition of a reduced voltage starter from reduced to full voltage. That transition may be based on “Current Only”, “Current and Timer”, or “Current or Timer” (whichever comes first).

Stator Differential
Differential protection is considered as the first line of protection for internal phase-to-phase or phase-to-ground faults for medium and large motors to provide sensitive and fast clearing protection against winding faults including turn-to-turn faults. The Multilin 869 provides two flavors of the stator current differential protection:

Traditional dual slope percent differential enhanced with CT saturation detection and directional check for both AC and DC saturation providing exceptional security without sacrificing sensitivity.

Core balanced differential protection enhanced with biasing during motor starting to inhibit differential protection during motor starting when inrush currents may upset differential protection.

All differential values are available in metering and oscillography allowing easy testing and troubleshooting.

Two-Speed Thermal Model
The two-speed motor protection feature allows for the protection of motors that can operate at two different speeds. The algorithm integrates the heating at each speed into one thermal model.

The Multilin 869 automatically determines which settings should be active at any given time considering a transition from speed one to speed two within a period of time. The device has all required logic and time delays to safely transfer speeds.

Protection of Motors with High-Inertia Loads
The voltage dependent overload curve feature is tailored to protect motors which are used in high inertia load applications.

Voltage is continually monitored when the motor is started and during acceleration. The thermal limit curve is then adjusted accordingly. This enables the Multilin 869 to distinguish between a locked rotor condition, an accelerating condition and a running condition.

RTD Protection
The Multilin 869 supports up to 13 programmable RTD inputs that can be configured for an Alarm or Trip. The RTD voting option gives additional reliability to ignore any RTD failures.

The RTDs can be assigned to a group for monitoring the stator, bearing and ambient temperatures.

Underpower Protection
The Underpower element in the 869 is based on the three-phase real power (kW) measured from the phase currents and voltages. Underpower may be used to detect loss of load conditions. This may be used for more sensitive detection of load loss or pump cavitation or detecting process related issues.

Current Unbalance
Unbalance current, also known as negative sequence current or I2, results in disproportionate rotor heating.

The current unbalance protection can detect when the motor’s thermal capacity is exhausted and alarm and/or trip before the motor has heated substantially. For the 869 relay, unbalance is defined as the ratio of negative-sequence to positive-sequence current.
Voltage and Frequency Protection
The voltage and frequency protection functions detect abnormal system conditions like over/under voltage, over/under frequency and/or phase reversal that are potentially hazardous to the motor.

Undercurrent Protection
The undercurrent protection element provides the ability to trip the motor due to external conditions that can cause the load being driven by the motor to drop below a pre-set level. This function is used to protect pumps from loss of suction, fans from loss of airflow due to a closed damper or a conveyor system due to a broken belt.

Motor Start Supervision
Motor start supervision consists of the following features: Time-Between-Starts, Start-per-Hour, Restart Time and Start Inhibit. These elements are intended to guard the motor against excessive starting duty, which is normally defined by the motor manufacturer in addition to the thermal damage curves. The Emergency Restart enables the user to reset the Motor start supervisions in case of process needs.

The start inhibit function prevents the starting of a motor when the motor is too hot and does not have a sufficient amount of thermal capacity available to allow a start without being tripped offline. In case of emergency, the thermal capacity used and motor start supervision timers can be reset to allow a hot motor to start.

Functional Block Diagram
**Volts/Hz**

To take care of over excitation that may result in saturation of the magnetic core or over heating due to stray flux.

In the 869, the per-unit volts-per-hertz (V/Hz) value is calculated using the maximum of the three-phase voltage inputs or the auxiliary voltage.

**Breaker Failure Protection**

The breaker failure protection element monitors for timely operation of the connected breaker. If a trip command is not successful in operating the breaker and clearing the fault, the breaker failure element can be used to send trip signals to upstream breakers to clear the fault.

**Mechanical Jam and Acceleration Time**

These two elements are used to prevent motor damage during abnormal operational conditions such as excessively long acceleration time or stalled rotors. The mechanical jam element senses increased loading associated with process or load related faults such as an overloaded conveyor.

The Multilin 869 protects the motor from overheating in cases of abnormal loading during motor starts. The motor can be tripped if the motor does not reach a running condition within the programmable motor acceleration time.

**Synchronous Motor Protection**

For synchronous motors with excitation system control that offers field winding protection, the Multilin 869 offers comprehensive stator protection functions in addition to features such as power factor based pull out protection and reactive power based alarm and trip functions.

**Adaptive Protection**

The Multilin 869 offers effective, reliable management of motors. With dynamic, sensitive settings, the 869 provides secure and dependable protection. With six setting groups, the 869 provides the sensitive settings range and groups required to ensure no compromise is made to meet changing system conditions. These setting groups can be enabled automatically or manually via digital inputs, virtual inputs or remote communications to address system needs, ensuring greater system reliability and efficiency.

**FlexCurves**

For applications that require greater flexibility, FlexCurves™ can be used to define custom curve shapes. These curves can be used to protect motors with different rotor and stator damage curves, allowing complete protection over the total motor capacity.
**Integrated Arc Flash Protection**

The Multilin 8 Series supports an integrated arc flash module providing constant monitoring of an arc flash condition within the switchgear, motor control centers, or panelboards. With a 2ms protection pass, the 8 Series is able to detect light and overcurrent using 4 arc sensors connected to the 8 Series relay. In situations where an arc flash/fault does occur, the relay is able to quickly identify the fault and issue a trip command to the associated breaker thereby reducing the total incident energy and minimizing resulting equipment damage.

Self-monitoring and diagnostics of the sensors ensures the health of the sensors as well as the full length fiber cables. LEDs on the front panel display of the 869 can be configured to indicate the health of the sensors and its connections to the relay.

**Inputs and Outputs**

The 869 provides a max of 14 Digital inputs and 10 Digital outputs with an option for 7 Analog Outputs (dc mA), 4 Analog Inputs (dc mA). The configurable analog inputs can be used to measure quantities fed to the relay from standard transducers. Each input can be individually set to measure 4-20 mA, 0-20 mA or 0-1 mA transducer signals.

The 869 can also be set to issue trip or alarm commands based on signal thresholds. The configurable analog outputs can be used to provide standard transducer signals to local monitoring equipment. The analog outputs can be configured to provide outputs based on measured analog values, or calculated quantities. An optional general purpose transducer input allows a user-defined quantity to be monitored and used as part of the protection as defined by FlexLogic™.

**Advanced Automation**

The Multilin 869 incorporates advanced automation capabilities that exceeds what is found in most motor protection relays. This reduces the need for additional programmable controllers or discrete control relays including programmable logic, communication, and SCADA devices. Advanced automation also facilitates the Multilin 869 to integrate seamlessly with other protection/process systems.

**FlexLogic**

FlexLogic™ is the powerful programming logic engine that provides the ability to create customized protection and control schemes, minimizing the need and associated costs of auxiliary components and wiring. Using FlexLogic, the 869 can be programmed to provide the required tripping logic along with custom scheme logic for motor breaker control (including interlocking with internal motor start supervision), interlocking schemes with adjacent protections and dynamic setting group changes.

FlexLogic allows the Multilin 869 to operate and control breakers and other auxiliary devices needed to fit most motor protection schemes and applications.

**Monitoring & Diagnostics**

The Multilin 869 includes high accuracy metering and recording for all AC signals. Voltage, current, and power metering are built into the relay as a standard feature. Current and voltage parameters are available as total RMS magnitude, and as fundamental frequency magnitude and angle.

**Integrated Motor Monitoring & Diagnostics**

Motor failures and faults can have a significant impact on a process, resulting in loss of revenue and material. Predictive maintenance and situational awareness to the motors operating condition can help reduce unplanned downtime and energy consumption - maximizing motor output and life.

The Multilin 869 offers an integrated, cost effective monitoring and diagnostics features that leverage existing relay data without the need for additional devices, sensors, wiring or training.

Motor monitoring & diagnostic features include stator turn to turn fault, broken rotor bar detection, roller bearing faults, foundation looseness, eccentricity, and misalignments. Using advanced Motor Current Signature Analysis (MCSA), the 869 continuously analyzes the motor current signature and based on preset algorithms will determine when an electrical, thermal or mechanical fault / failure condition exists in the motor.

By providing early indication of potential electrical, thermal or mechanical failures, serious system issues can be avoided, such as reduced starting torque, overloads, torque and speed oscillation and bearing wear.
With fully programmable alarms, the Electrical Signature Analysis or Motor Current Signature Analysis provides advanced warning and early detection of impending electrical, thermal or mechanical issues, enabling maintenance personnel to schedule for predictive maintenance of the motor thereby preventing catastrophic motor failures to maximize motor life, repair costs, and system uptime.

Advanced Motor Health Report

The 869 motor health report provides a quick snapshot of the motor operating and diagnostic information in an easy way to allow users to make decisions about health of the motor. Based on the graphical representation and trend values of the motor historical data gathered by the 869, users can quickly identify process issues and maintenance requirements before damage occurs and costly repairs are required.

The motor health report quickly provides a motor operation summary with detailed information in seven categories:

- **Device Overview:** gives general information on the motor, including requested period, user name, device name, order code, firmware version, motor and system settings, and motor total running time.
- **Status Overview:** summarizes the historical learned data and gives an evaluation of the status of the motor, including the oldest and latest values of acceleration time, starting current, start thermal capacity used, average motor load, and average running time.
- **Trip Summary:** presents a summary of the events that have tripped the motor.
- **Motor Operating History:** counts the amount of events in terms of Motor Starting/Running, Manual Stop Commands, Trip Commands, Lockouts, Alarm Conditions, and Emergency Restarts.
- **Motor Starting Learned Data:** collects the learned data, including acceleration time, starting current, start thermal capacity used, average motor load, and average running time.
- **Motor Start Records:** displays the start data, including average of three-phase RMS currents, current unbalance, ground current, average of three-phase RMS voltages, thermal capacity used, frequency and motor status.
- **Motor Stopping/Tripping:** gives details on the events that are specifically related to the stopping and tripping of the motor.

**Over speed**

Any of the input contacts can be used to read the pulses from the input source to determine the speed of the motor. The source of the pulses can be an inductive proximity probe or Hall Effect gear tooth sensor. Two modes of speed: under speed and over speed can be defined.

**Breaker Health Monitoring**

The breaker is monitored by the relay not only for detection of breaker failure, but also for the overall “breaker health” which includes:

- Breaker close and breaker open times
- Trip circuit monitoring
- Spring charging time
- Per-phase arcing current
- Trip counters

All algorithms provide the user with the flexibility to set up initial breaker trip counter conditions and define the criteria for breaker wear throughout a number of setpoints.

**Environmental Monitoring**

The Multilin 8 Series implements a patented environmental monitoring system that measures and provides operating condition information.

**Environmental health report is available via Multilin PC Software**
Proactive Motor Management System

The Multilin 869 delivers a patented approach of integrating advanced monitoring and diagnostic capabilities. Without the cost or complexity of adding sensors, the powerful 869 delivers electrical, thermal, and mechanical failure mode detection for electric motors. With early detection and warning asset managers and operators are able to take proactive maintenance steps, reducing costs associated with unplanned downtime and expensive device repair or replacement.

When coupled with the 869’s comprehensive protection & control functions, the 869 delivers a continuous, online, and holistic approach to motor management. Starting from detection of an anomaly or degradation of a motor component, to alarming of the condition, to recording and logging the signals and evolving changes, the 869 provides comprehensive condition-based monitoring and visualization.

Electrical Abnormalities

If undetected, insulation failure can evolve into phase or ground faults, causing equipment damage or loss and significant unplanned downtime. The 869’s advanced motor monitoring and trending capabilities provide identification of critical electrical conditions including:

- Stator inter-turn insulation
- Phase-phase insulation
- Stator ground failure
- Loss of load/process
- Unbalance current
- Power factor
- Under/Over frequency

Thermal Abnormalities

The 869 continuously and proactively monitors the motor for Thermal Capacity Used (TCU) to provide early warning of thermal stresses including:

- Extreme starting conditions
- Ambient Temperature
- Forced cooling stops
- Harmonics
- Single phasing
- Unbalance current
- Increase load
- Locked rotor

Mechanical Abnormalities

Without the need for additional sensors or probes the 869 utilizes Electrical Signature Analysis (ESA) / Motor Current Signature Analysis (MCSA) to identify mechanical abnormalities in the motor including:

- Broken Rotor Bar
- Bearing Failure
- Mechanical Jam
- Static & Dynamic Eccentricity
- Foundation Looseness
- Misalignments
Multilin 869 Motor Health Report

Metering

The Multilin 869 offers high accuracy power quality monitoring for fault and system disturbance analysis. The Multilin 8 Series delivers unmatched power system analytics through the following advanced features and monitoring and recording tools:

• Harmonics measurement up to 25th harmonic for both currents and voltages including THD.
• The length of the transient recorder record ranges from 31 cycles to 1549 cycles.
• 32 digital points and 16 analog values.
• Comprehensive data logger provides the recording of 16 analog values.
• Detailed Fault Report.
• 1024 Event Recorder.

Communications

The Multilin 8 Series provides advanced communications technologies for remote data and engineering access, making it easy and flexible to use and integrate into new and existing infrastructures. Direct support for fiber optic Ethernet provides high-bandwidth communications, allowing for low-latency controls and high-speed file transfers of relay fault and event record information. The 8 Series also supports two independent IP addresses, providing high flexibility for the most challenging of communication networks.

Providing several Ethernet and serial port options, dual independent Ethernet Ports, and support for a wide range of industry standard protocols, the 8 Series enables easy, direct integration into DCS and SCADA systems. The 8 Series supports the following protocols:

• IEC 61850 Ed2, IEC 62439 / PRP
• DNP 3.0 serial, DNP 3.0 TCP/IP, IEC 60870-5-103, IEC 60870-5-104
• Modbus RTU, Modbus TCP/IP

The 869 has USB front port and Wi-Fi interfaces for ease of access to the relay.

Wi-Fi Connectivity:

• Simplify set-up and configuration
• Simplify diagnostic retrieval
• Eliminate personnel in front of switchgear
• WPA-2 security
Cyber Security
The 869 cyber security enables the device to deliver full cyber security features that help operators to comply with NERC CIP guidelines and regulations.

- AAA Server Support (Radius/LDAP)
- Role Based Access Control (RBAC)
- Event Recorder (Syslog for SEM)

Cyber Security with Radius Authentication
Front View - Membrane Front Panel

- Menu path display indicating location within menu structure
- Graphic Control Panel (GCP)
- Soft menu navigation keys
- LED status indicators
- User-programmable pushbuttons
- Soft key navigation menu
- Navigation keys
- Front USB port
- Self-captive screw on draw-out handle

Rear View

- Grounding screw
- Power supply
- RTDs
- Advanced communications module (Fiber Optic or Copper ports)
- Standard serial and RJ45 Ethernet module
- Digital I/O, DCMA, Arc Flash sensors
- CT, VT inputs
- Optional IP20 cover available

Dimensions & Mounting

- 9.90” x 8.84” x 8.42” x 1.55” x 7.55”
Retrofit Existing Multilin SR Devices in Minutes

Traditionally, retrofitting or upgrading an existing relay has been a challenging and time consuming task often requiring re-engineering, panel modifications, and re-wiring. The Multilin 8 Series Retrofit Kit provides a quick, 3-step solution to upgrade previously installed Multilin SR protection relays, reducing upgrade costs.

With the new 8 Series Retrofit Kit, users are able to install a new 869 Motor Protection System without modifying existing panel or switchgear cutouts, re-wiring, or need for drawing changes and re-engineering time and cost.

With this three-step process, operators are able to upgrade existing SR relays in as fast as 21 minutes, simplifying maintenance procedures and reducing system downtime.

1. **Update Settings File**
   - EnerVista 8 Series Setup Software provides automated setting file conversion with graphical report to quickly and easily verify settings and identify any specific settings that may need attention.

2. **Replace Relay**
   - Simply remove the upper, lower and low voltage terminal blocks and then remove the SR chassis from the panel. No need to disconnect any of the field wiring.

3. **Plug & Play Reconnection**
   - Insert the new 8 Series Retrofit chassis into the switchgear and simply plug-in the old terminal blocks - there is need to make any cut-out modifications or push and pull cables.

The 8 Series Retrofit Kit comes factory assembled and tested as a complete unit with the 8 Series protection device and includes replacement hardware (terminal blocks and screws) if the existing hardware is significantly aged or damaged.

**Explore in Detail**

Visit us online to explore the SR to 8 Series retrofit kit in detail using our interactive app. www.GEGridSolutions.com/8SeriesRetrofitKit